

987654321

NOTES:

1. ASSEMBLE AND INSPECT PER SOP 620-7918.

2. COLOR DICTATED BY THE SALES ORDER.

a. COLOR: -XX COLOR DESIGNATOR AS SPECIFIED IN SOP 620-8222.

b. THE -XX CAN RESULT IN ONE COLOR FOR THE METAL SHROUD AND A DIFFERENT COLOR FOR THE METAL FRAME ALSO WITH A -XX LISTED ON THE BOM.

c. THE -00XX IS THE COLOR DESIGNATOR FOR UPHOLSTERY.

d. THE 5TH DESIGNATOR: "X" WITHIN -XXXXX DEFINES THE HEAD STRAP OR CUSTOM PRODUCTS BRAND. THIS IS SPECIFIED ON SALES ORDERS.

e. THE -XXXXX IS CREATED BY COMBINING THE -XX, -00XX AND THE 5TH DESIGNATOR. ALL X'S SHOULD BE DEFINED ON THE SALES ORDER.

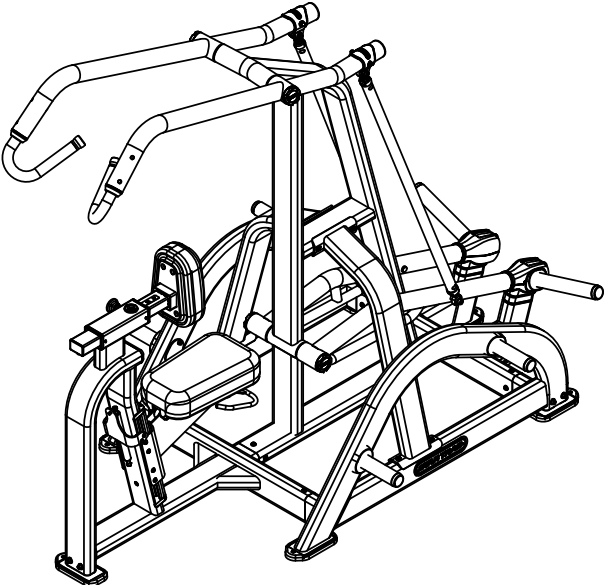
REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	11/07/2014	RELEASED @ LAND AMERICA	13734	KEY
B	2/12/2014	UPDATED MODEL TO CURRENT PRODUCTION LEVEL	14558	PG
C	9/5/2014	ADDED CASTLE NUT, COTTER PIN, SETSCREWS	14765	PG

1864.5

2092.5

1283.4



DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							ANGLES = ±2°	MATERIAL SEE BOM		
		0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000			> 2000	
FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----	FINISH N/A		
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2			
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4			
VERY COARSE		-----	±0.5	±1	±1.5	±2.5	±4	±6	±8			
VENDOR: N/A											P/N: N/A	

THIRD ANGLE PROJECTION

DRAWN

CHECKED

APPROVED

INITIAL

KEY

DATE

4/12/12

CORE PART NO

IP-L3005-XXXXX

C

TITLE

ASSY, LEV, HIGH ROW

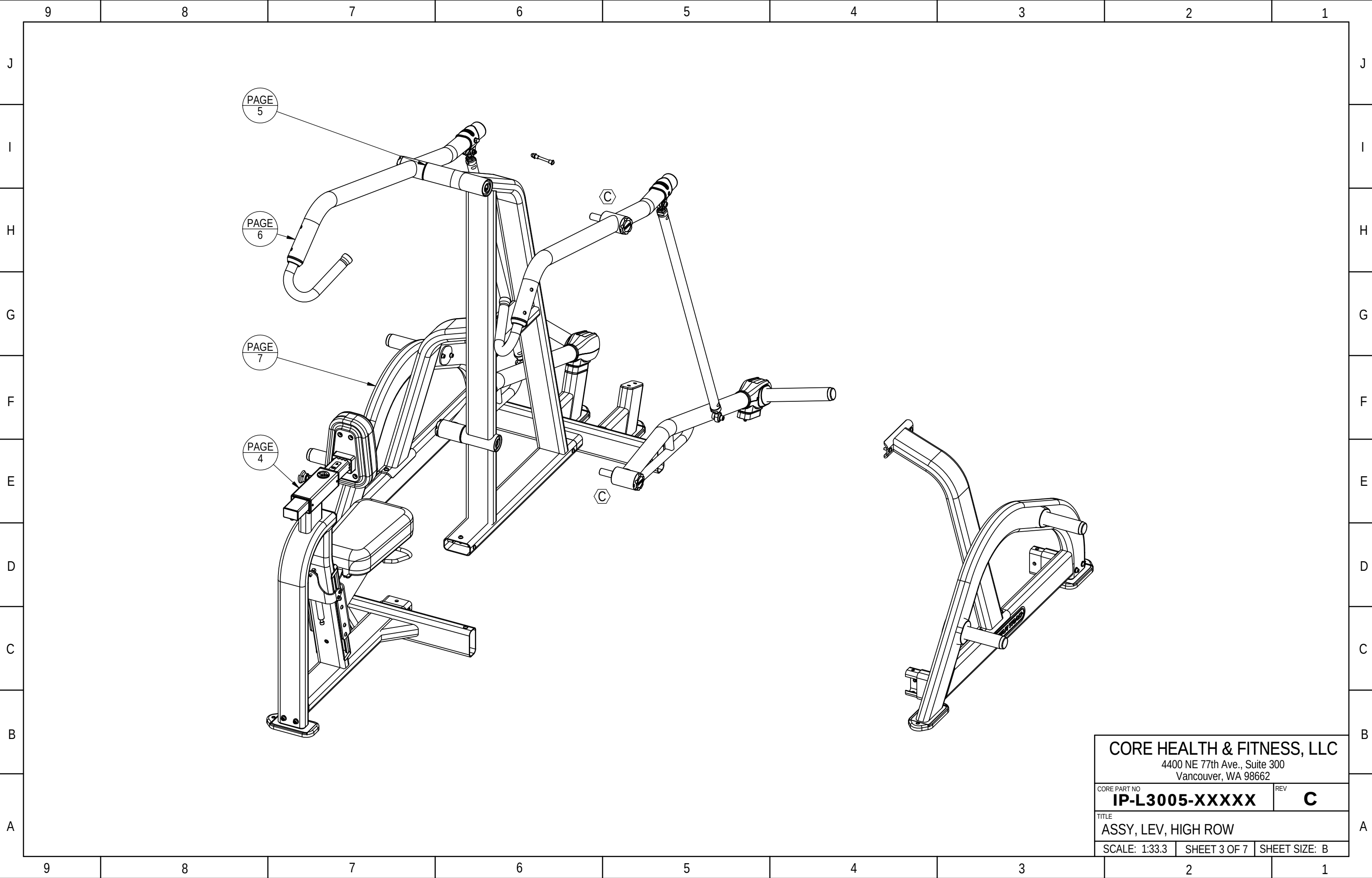
SCALE: 1:33.3

SHEET 1 OF 7

SHEET SIZE: B

987654321

9					8					7					6					5					4					3					2					1				
J	ITEM NO.	PART NUMBER			DESCRIPTION			Default/ QTY.			ITEM NO.	PART NUMBER			DESCRIPTION			Default/ QTY.			ITEM NO.	PART NUMBER			DESCRIPTION			Default/ QTY.			ITEM NO.	PART NUMBER			DESCRIPTION			Default/ QTY.						
		1	110-3402	SCREW, #8-18, 3/4", HI-LOW, PHT, PH, CS, BO			6	46	731-0842	ASSY, BRG, TAPER, 30205			4	91	731-5982-XX	WELDMENT,WT FRAME,L,LAT			1	92		731-5984-XX	WELDMENT,WT FRAME,RT,LAT			1	93	731-5993-XX	WELDMENT,WEIGHT ARM,SHOLDER,RIGHT			1	94	731-5994-XX	WELDMENT,WEIGHT ARM,SHOULDER,LEFT			1						
		2	731-0033	NUT, RIVET,M8 X 1.25			15	47	731-0867	SHROUD, SEAT BOTTOM, VERT. ROW			1	95	731-6104	Slotted Hex Nut,Low,M16X1.5mm			4	96		731-6107	PIN, COTTER,3.2mmDIA x 32mm LONG			4	97	731-6430	BAR, PIVOT AXLE, L2, LONG			4												
		3	731-0076	PULL PIN, SEAT ADJ			1	48	731-0870	SHROUD, CHEST PAD, ROW			1																															
4		731-0077	LINKAGE,PULL PIN,SEAT ADJ			2	49	731-1030	PIN, SPLIT, 2MM X 12			3																																
5		731-0209	CAP, END, 110 X 50			1	50	731-1448	NUT,M8x1.25,ACORN			2																																
6		731-0225	SCREW,M3.5 X 9.5,SELF TAPPING			6	51	731-1450	SCREW,M8 X 1.25,75mm,SHC,HK,AS,ZP			16																																
7		731-0287	NUT,M8x1.25,NYLOCK			1	52	731-1456-01	PLATE,MOUNT,WGT HOLDER,BLANK			4																																
8		731-0350	Screw, M10X1.5, 25mm, SHC, HK			2	53	731-1462	SCREW,M8 X 1.25,80mm,BHC,HK,AS, NKL			2																																
9		731-0352	SCREW,M6X0.8,10MM,BHC,HK			4	54	731-1713	PIN,CLEVIS,M6 X 22,15.9UL			3																																
10		731-0355	WASHER,PLAIN,M8,NARROW			54	55	731-2590	END CAP,BEARING, SEAL,			4																																
11		731-0359	SCREW,M8 X 1.25,25mm,BHC,HK			30	56	731-2591	O-RING 30X3.55-A			8																																
12		731-0363	NUT,M10X1.5,NYLOC			6	57	731-2592	SEAL,HOUSING			4																																
13		731-0364	SCREW, M8X1.25, 45mm, BHC, HK			2	58	731-2595	TAPPER ROLLER BEARING, 30304 GB 297-94			4																																
14		731-0365	NUT,M8 X 1.25,NYLOC JAM			12	59	731-2606	DIE CAST END CAP, L2			2																																
15		731-0367	WASHER,PLAIN,M10			18	60	731-2607	WEDGE,END CAP,			2																																
16		731-0368	SCREW,M8 X 1.25,40mm,BHC,HK			8	61	731-2609	BASE,HANDLE GRIP,ARMS,L2			2																																
17		731-0373	WASHER,PLAIN,M6			4	62	731-2610	PLATE,BENT,PIVOT RING			2																																
18		731-0382	ROLL PIN,M6 X 20mm			1	63	731-2622	BAR,BUSHING,MISS-ALIGNMENT			4																																
19		731-0397	SCREW,M8 X 1.25,25mm,FHM,HK			3	64	731-2624	SHOULDER BOLT B18.3.3M-10X40 SHCC			2																																
20		731-0510	STICKER,SEAT ADJ,1-9			1	65	731-2639	TRIM RING			2																																
21		731-0530	SPRING,SEAT ADJ,SEAT 1			1	66	731-2640	WELD,FOOT,MAX RACK,RH			3																																
22		731-0555-XX	WELD,MOUNT,TROLLEY,SEAT			1	67	731-2647	FOOT, LONG, LEVERAGE			7																																
23		731-0557	SPACER,WHEEL,TROLLEY			8	68	731-2649	LABEL, STAR TRAC,DECO,LARGE			2																																
24		731-0560	ASSY,WHEEL,41M DIA,TROLLEY			8	69	731-2696-XX	WELDMENT,REAR,LAT			1																																
25	731-0561	WASHER,M8,1MM THK			8	70	731-2762	RUBBER BUMPER			2																																	
26	731-0562	NUT,M8 X 1.25,NYLOC			8	71	731-2855	CAP END 60MM TUBE			2																																	
27	731-0564	EXTRUSION,TROLLEY,SEAT			1	72	731-2856	PLASTIC WEIGHT HORN COVER TRIM INSERT			2																																	
28	731-0565	SCREW,M4X22,FHT,PH,AS,ZP			8	73	731-2857	PLASTIC WEIGHT HORN COVER TOP			1																																	
29	731-0566	CAP,EXTRUSION,SEAT,TOP			2	74	731-2858	PLASTIC WEIGHT HORN COVER BOTTOM			1																																	
30	731-0567	BAR,ADJ,SEAT			1	75	731-2866	PLASTIC,WEIGHT HORN COVER,TOP			1																																	
31	731-0570	SCREW,M8 X1.25,16mm,SHC,HK			13	76	731-2867	PLASTIC,WEIGHT HORN COVER BOTTOM			1																																	
32	731-0574-XX	MOUNT,SHOCK,SEAT			1	77	731-2872-XX	WELD, MOUNT, SEAT, LEVERAGE, ROW			1																																	
33	731-0577	ASSY,SHOCK,SEAT SLED,30LBS			1	78	731-7111	WASHER,M16,30mmOD,1mmTHK			4																																	
34	731-0582	SETSCREW, M8 X 1.25, 10mm, CUP			4	79	731-3050-XX	WELDMENT,MID FRAME,HIGH ROW			1																																	
35	731-0629	ASSY,HANDLE,SEAT,ROW			1	80	731-3055-XX	WELDMENT,HIGH ROW ARM,RIGHT			1																																	
36	731-0633	ASSY,BRACKET,SEAT ADJ,ROW			1	81	731-3059-XX	WELDMENT,HIGH ROW,B			1																																	
37	731-0634	LINKAGE, SEAT ADJ, ROW			1	82	731-3063	ASSY,LINK,HIGH ROW			2																																	
38	731-0635-00XX	ASSY, SEAT BOTTOM, ROW			1	83	731-3066-XX	WELD,CHEST/SEAT,LEV HIGH ROW			1																																	
39	731-0637	RING,BEAUTY,ADJ,PAD			1	84	731-3080-XX	WELDMENT, SIDE SUPPORT, LEVERAGE			2																																	
40	731-0638	SUPPORT,TUBE,ADJ,CHEST			2	85	731-3081-001	PLACARD,HIGH ROW,LEVERAGE 2			1																																	
41	731-0642-00XX	ASSY, CHEST PAD, ROW			1	86	731-3841	WELD, SUPPORT, PAD, CHEST, ROW,L2			1																																	
42	731-0643	PLUG, TUBE, 60MM X 40MM			1	87	731-5256	WELD,WEIGHT HORN,SINGLE			4																																	
43	731-0644	BUMPER,CHEST PAD,ROW			1	88	731-5259	BUMPER,STOP,WGT			6																																	
44	731-0646	STICKER, 1-7, 210MM X 14MM			1	89	731-5272	CAP,PLUG,WEIGHT HORN,BLANK			6																																	
45	731-0652	ASSY,PULL PIN,ADJ,RED			1	90	731-5806	WASHER,M8,HAT			4																																	



CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO
IP-L3005-XXXXX

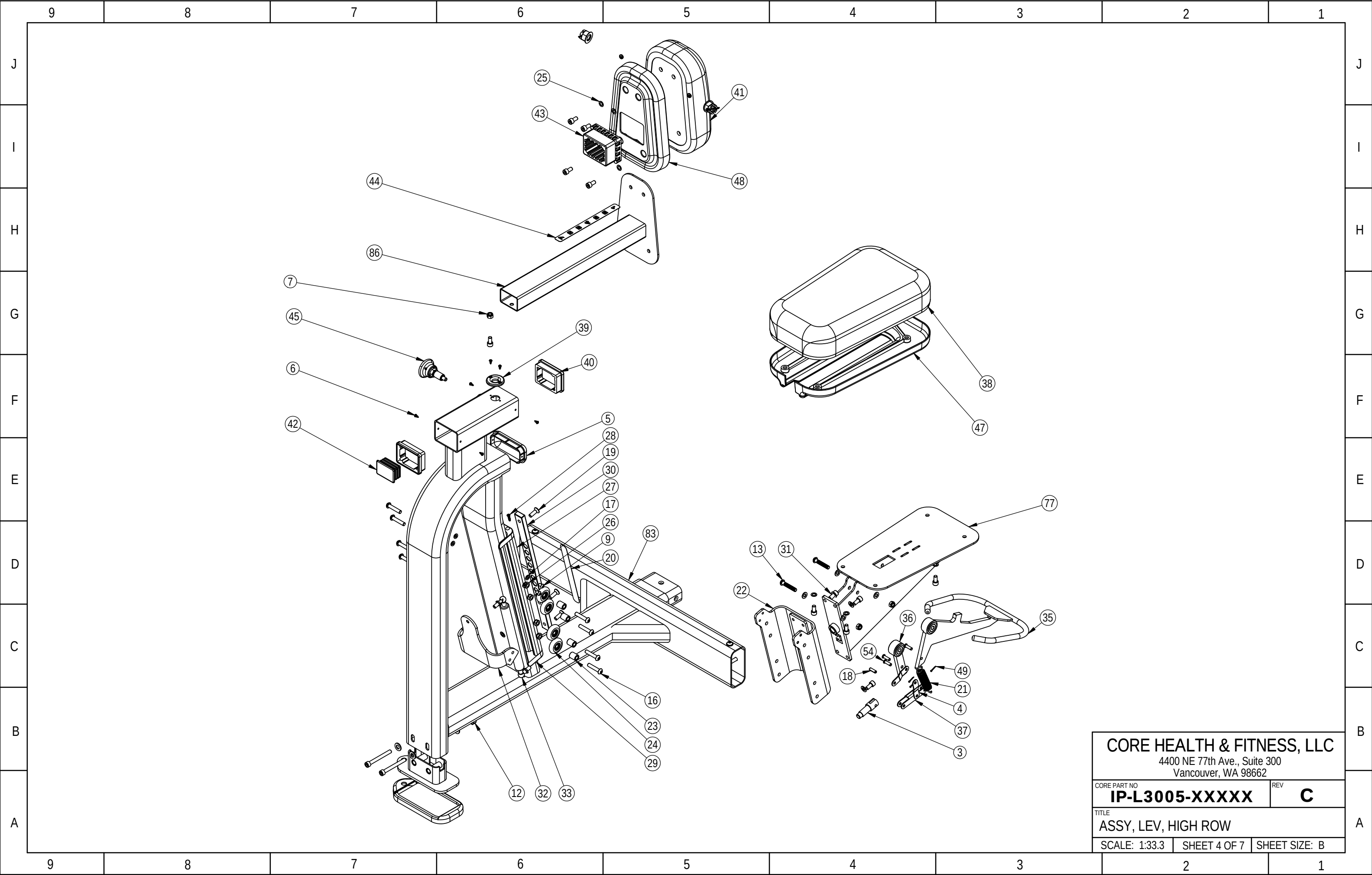
REV
C

TITLE
ASSY, LEV, HIGH ROW

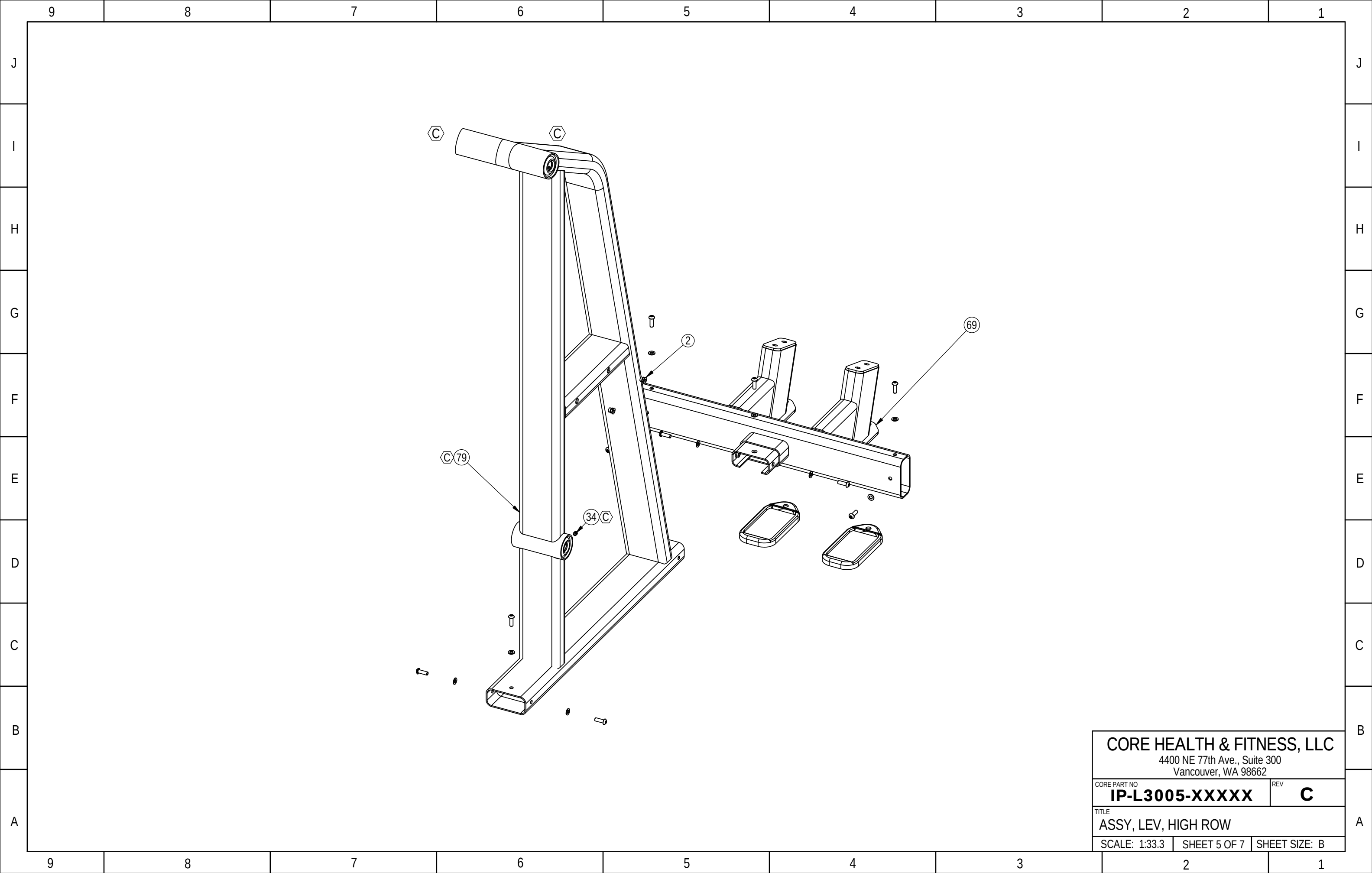
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SHEET 3 OF 7

SHEET SIZE: B

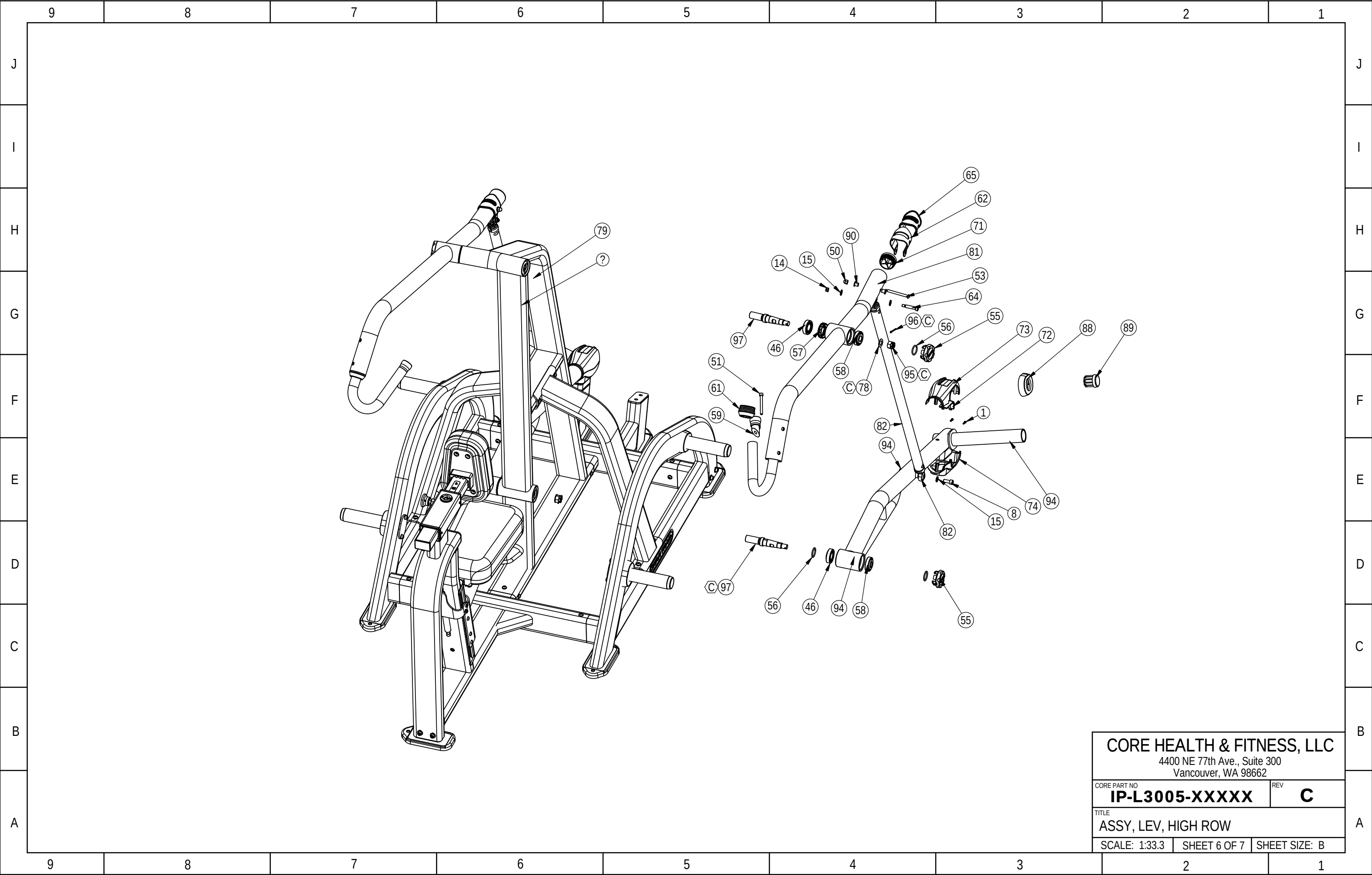


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4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-L3005-XXXXX	REV C
TITLE ASSY, LEV, HIGH ROW		
SCALE: 1:33.3	SHEET 4 OF 7	SHEET SIZE: B

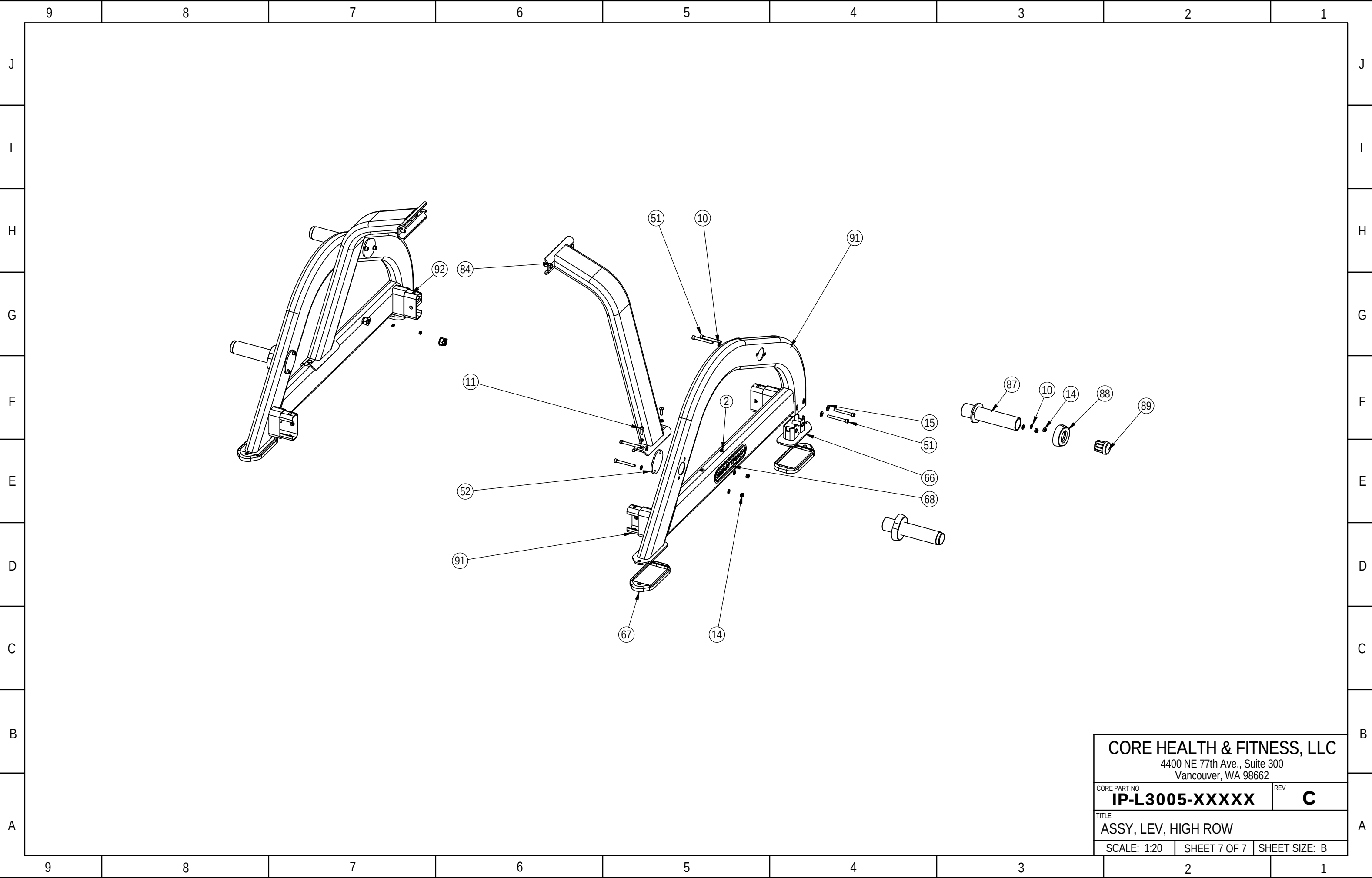


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IP-L3005-XXXXX		C
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CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-L3005-XXXXX	REV C
TITLE ASSY, LEV, HIGH ROW		
SCALE: 1:33.3	SHEET 6 OF 7	SHEET SIZE: B



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-L3005-XXXXX	REV C
TITLE ASSY, LEV, HIGH ROW		
SCALE: 1:20	SHEET 7 OF 7	SHEET SIZE: B